

ISO 9001:2015
CERTIFIED COMPANY



GOBIND MECHANICAL WORKS (REGD.)

Mfrs of All Types of High Class :
Mechanical, Pneumatic and Hydraulic Presses

**POWER
PRESSES**

FOR YOUR SUCCESS
& SATISFACTION...



COMPANY PROFILE

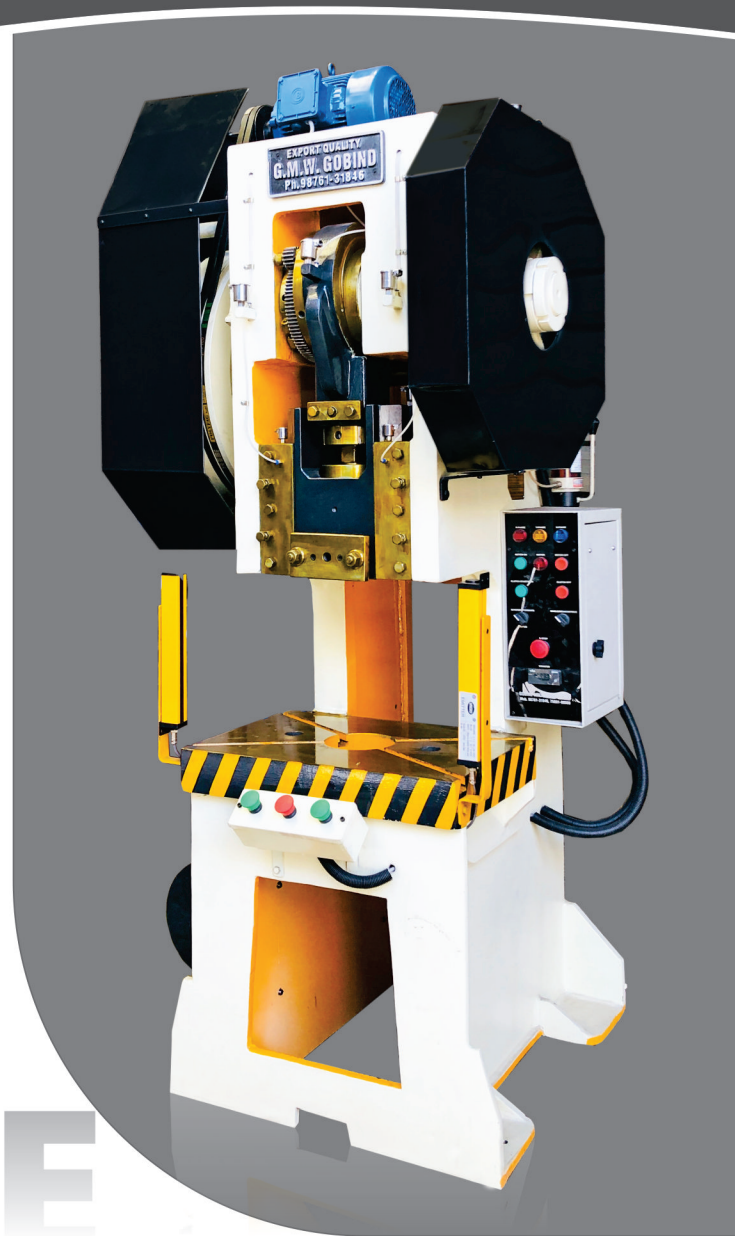
G.M.W. - Gobind Presses for your success and satisfaction The Company Gobind Mechanical Works (Regd.) established by S.Labh Singh Lotey under the brand name G.M.W. - Gobind in 1978 for manufacturing the power presses in all models from 3 ton to 500 tons.

G.M.W. - Gobind Power Presses are manufactured under favourable manufacturing conditions by our qualified engineers and well trained staff by implementing latest Technology. G.M.W. - Gobind Presses covered a wide range of applications like-cutting, blanking, bending, punching, piercing, drawing, trimming & forgings etc.

G.M.W. - Gobind Presses are well known for its superior design to easy set-up and user friendly, Capable for producing world class products with low operating & maintenance cost. And best of all G.M.W - Gobind presses are fully guaranteed for accuracy, safety, reliability, low cost and trouble free performance.

Our all customers are welcomed to trail and inspect the machines at our works.

So go for G.M.W. - Gobind Presses with confidence. Thanks.



OUR MAIN OBJECTIVES:

- Customer's Satisfaction
- Economical Prices
- Quality Production
- Good After Sales Service
- High Quality Standard

C FRAME

C FRAME Power Press

Capacity in Tons	3	5	10	20	30	50	75	100	150	200	250
Bed Size	10" x 13" 254 x 330	12" x 16" 305 x 405	14" x 18" 355 x 460	15" x 22" 380 x 560	17" x 25" 430 x 635	20" x 30" 508 x 760	22" x 33" 560 x 840	25" x 36" 635 x 915	28" x 41" 710 X 1040	31" x 46" 790 X 1170	34" x 50" 865 X 1270
Thickness	50mm	50mm	50mm	55mm	60mm	70mm	70mm	75mm	80mm	85mm	90mm
Bed Bore	3"1/2	3"3/4	4"	5"	5"1/2	6"	6"1/2	7"	8"	9"	9"1/2
Crank Shaft Dia	56mm	65mm	75mm	85mm	100mm	110mm	130mm	160mm	180mm	205mm	230mm
Back Shaft Dia	45mm	50mm	55mm	65mm	70mm	75mm	85mm	100mm	118mm	130mm	142mm
Gear Dia	12"	16"	18"	22"	25"	30"	34"	36"	40"	44"	48"
Fly Wheel Dia	16"	19"	21"	26"	28"	32"	36"	40"	45"	50"	55"
Stroke Length	40mm 1"1/2	48mm 1"3/4	55mm 2"1/4	65mm 2"1/2	80mm 3"1/4	95mm 3"3/4	110mm 4"1/4	125mm 5"	150mm 6"	180mm 7"	200mm 8"
Bed to Ram	8"	9"	10"	12"	14"	16"	18"	20"	22"	24"	26"
Hole in Ram	22mm 7/8	25mm 1"	28mm 1"1/8	32mm 1"1/4	35mm 1"3/8	38mm 1"1/2	45mm 1"3/4	51mm 2"	57mm 2"1/4	63mm 2"1/2	70mm 2"3/4
Approx. Weight	350kg	500kg	750kg	1200kg	1700kg	2400kg	3400kg	4700kg	6500kg	8000kg	11000kg
Power Required	1 H.P.	1 H.P.	2 H.P.	2 H.P.	3 H.P.	5 H.P.	7.5 H.P.	10 H.P.	10H.p	12.5H.p	15Hp
Per Min Stroke	110	90	85	80	75	65	60	52	45	35	30
Total Length	60"	65"	72"	80"	85"	92"	100"	108"	118"	125"	132"
Body Plate	12mm	12mm	14mm	16mm	20mm	22mm	25mm	25mm	32mm	35mm	40mm
Pully Dia	5"1/2	5"1/2	6"	6"	6"	7"	7"	7"	8"	8"	8"



STANDARD FEATURES

- Heavy steel frame with superior quality material.
- All bronze metal bushes.
- Bolster plate with T-Slots.
- Ram knock-out system.
- Gear and fly wheel guards.
- Rolling key and screw spanner.
- Lubrication system for all moving parts.

OPTIONAL FEATURES

- Pneumatic clutch & panel.
- Pneumatic and mechanical feeders.
- Digital stroke counter.
- Die cushion & overload safety system.
- Automation & SPM Presses
- Motorized Automatic Lubrication system.

H FRAME

H FRAME Power Press

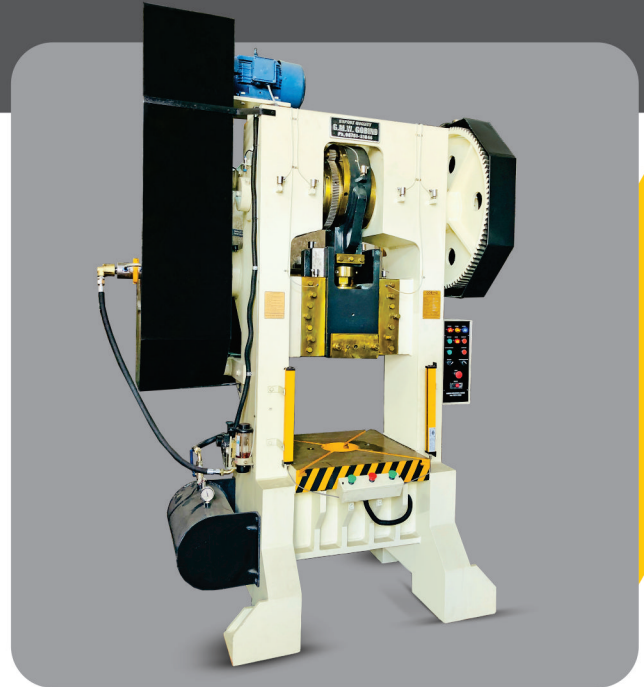
Capacity in Tons	10	20	30	50	75	100	150	200	250
Bed Size	12" x 14" 305 x 355	14" x 16" 355 x 405	16" x 18" 406 x 460	18" x 20" 457 x 508	21" x 23" 533 x 585	24" x 26" 610 x 660	28" x 28" 710 x 710	31" x 31" 790 x 790	35" x 35" 890 x 890
Thickness	50mm	55mm	60mm	70mm	70mm	75mm	80mm	85mm	90mm
Bed Bore	4"	4"1/2	5"	6"	6"	6"1/2	7"	8"	8"1/2
Crank Shaft Dia	75mm	85mm	100mm	110mm	130mm	160mm	180mm	205mm	230mm
Back Shaft Dia	55mm	65mm	70mm	75mm	85mm	100mm	118mm	130mm	142mm
Gear Dia	18"	22"	25"	30"	34"	36"	40"	44"	48"
Fly Wheel Dia	21"	26"	28"	32"	36"	40"	45"	50"	55"
Stroke Length	55mm 2"1/4	65mm 2"1/2	80mm 3"1/4	95mm 3"3/4	110mm 4"1/4	125mm 5"	150mm 6"	180mm 7"	200mm 8"
Bed to Ram	10"	11"	12"	14"	16"	18"	20"	22"	24"
Hole in Ram	28mm 1"1/8	32mm 1"1/4	35mm 1"3/8	38mm 1"1/2	45mm 1"3/4	51mm 2"	57mm 2"1/4	63mm 2"1/2	70mm 2"3/4
Approx. Weight	700kg	1050kg	1450kg	1900kg	2800kg	4100kg	5500kg	7000kg	9000kg
Power Required	2 H.P.	2 H.P.	3 H.P.	5 H.P.	7.5 H.P.	10 H.P.	10H.p	12.5H.p	15Hp
Per Min Stroke	85	80	75	65	60	52	45	35	30
Total Length	10"	78"	83"	90"	98"	106"	115"	120"	130"
Body Plate	12mm	14mm	14mm	16mm	18mm	20mm	25mm	30mm	32mm
Pully Dia	6"	6"	6"	7"	7"	7"	8"	8"	8"

OUR PRODUCTS

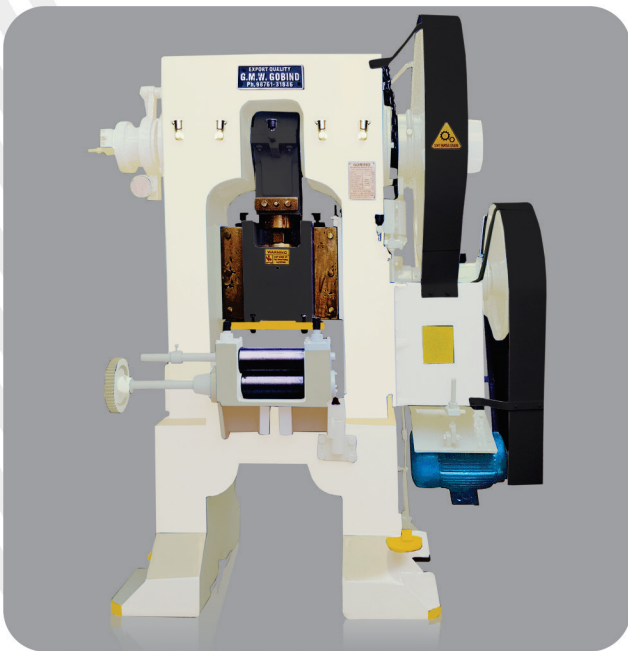
- » C Type Hydraulic Press
- » C Type Pneumatic Clutch Press
- » C Type Mechanical Power Press
- » H Type Hydraulic Press
- » H Type Pneumatic Clutch Press
- » H Type Mechanical Power Press
- » Deep Draw Hydraulic Press
- » Single Wheel High Speed Press
- » Chain Plant Press
- » Double Gear Mechanism Power Press For Deep Draw



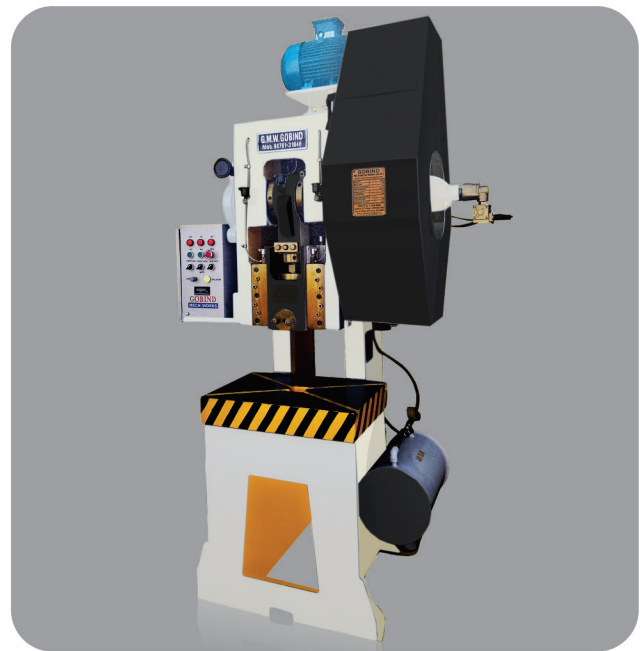
C Type Hydraulic Press



H Type Pneumatic Clutch Press



Chain Plant Machine



High Speed Pneumatic Machine
Stroke Per min 100 To 300



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